



HEKO plug-in attachment Type ST (ENDLESS)

HEKO plug-in attachment for buckets

- Variable bucket distance
- Improved bucket support compared to DIN-Shackle through larger support centres
- Endless chain strands with chain locks
- Suitable only with inside toothed chain wheels
- Requires chain locks and idling wheels with bucket guide discs

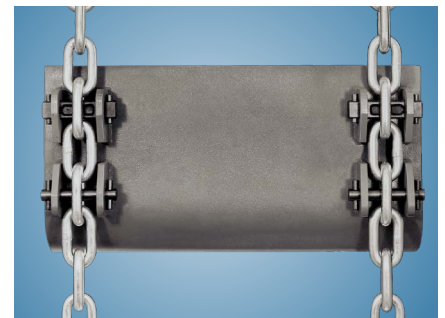
Parts can be supplied pre-assembled or loose.

The plug-in attachment type ST per bucket consists of:

- 2 x 4 pieces side brackets made from HARDOX
- 2 support flat pins, case hardened, inclusive split pins
- 2 support round pins, case hardened, inclusive split pins

Assembly instruction:

1. Orient the side brackets that the boreholes are align
2. Weld them with suitable electrode



Dimensions for HEKO plug-in attachment type ST

nominal dia. x pitch d x t	dimensions (mm)								
	a	b	c	d	g	h	j	k	l
14 x 50	49	65	55	65	33	150	100	25	93
16 x 64	58	78	65	80	40	190	128	31	110
19 x 75	68	92	75	95	45	230	150	40	130
22 x 86	80	110	85	110	50	260	172	44	158
26 x 100	94	124	100	120	61	290	200	45	172
30 x 120	109	139	125	140	75	340	240	50	190
34 x 136	122	152	130	155	80	380	272	54	210
38 x 144	136	166	145	170	90	400	288	60	240

t = pitch, d = diameter

